

Back side power delivery: Revolutionizing chip design

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Abstract

Backside power delivery network technology represents a revolutionary advancement in semiconductor design, addressing critical power distribution challenges in advanced process nodes. This architectural innovation separates power delivery from signal routing through vertical integration, enabling significant improvements in chip performance and efficiency. The approach incorporates nano-Through Silicon Vias for direct power delivery through thinned silicon substrates, dramatically reducing routing congestion and IR drop while enhancing signal integrity. Intel's PowerVia implementation, alongside developments from other major semiconductor manufacturers, demonstrates the technology's potential to transform power delivery architectures. The solution not only improves thermal management and reduces voltage droop but also enables greater design flexibility through simplified routing and optimized circuit implementation. Despite initial manufacturing complexities, the long-term benefits include enhanced yield rates, reduced design cycles, and improved performance metrics. The technology's adoption across the semiconductor industry marks a pivotal shift in power delivery architecture, positioning it as a crucial enabler for future semiconductor scaling and high-performance computing applications.

Keywords: Backside Power Delivery; Through-Silicon Vias; Power Integrity; Semiconductor Manufacturing; Circuit Optimization

1. Introduction

As the semiconductor industry progresses toward the 2nm process node and beyond, the challenges of power delivery in advanced nodes have become increasingly critical. The traditional front-side power delivery network (PDN) faces severe limitations, with interconnect resistance increasing exponentially at advanced nodes. Current analysis shows that in 5nm technology nodes, the wire resistance has increased by approximately 50% compared to 7nm nodes, while power consumption density has risen to 2.5W/mm² [1]. The conventional front-side power delivery architecture struggles to meet these demands, with power rails consuming up to 30-35% of the available metal layer resources.

Backside power delivery network (BSPDN) technology represents a revolutionary approach to addressing these challenges. By implementing nano-Through Silicon Vias (nTSVs) with diameters ranging from 100-500nm and depths of 1-2μm, BSPDN enables direct power delivery through the silicon substrate [2]. This innovation has demonstrated remarkable improvements in power delivery efficiency, with recent studies showing a reduction in PDN resistance by up to 45% and IR drop improvements of 55% compared to traditional front-side implementations. The technology utilizes wafer thinning to approximately 10μm, allowing for optimal nTSV integration while maintaining structural integrity [2].

Intel's PowerVia implementation, alongside other industry developments, has shown that BSPDN can significantly enhance power delivery efficiency. The technology enables a dramatic reduction in the RC delay of power delivery, with measurements indicating improvements of up to 40% in voltage droop characteristics [1]. This advancement becomes

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particularly crucial as the industry moves toward sub-2nm nodes, where traditional power delivery methods become increasingly untenable. The implementation has demonstrated the capability to support current densities exceeding $3\text{A}/\text{mm}^2$ while maintaining voltage regulation within $\pm 5\%$ of nominal values [1].

The transformation of power delivery architecture through BSPDN has profound implications for chip design. Where traditional PDNs require 7-9 metal layers partially dedicated to power distribution, BSPDN implementations can achieve superior power delivery with 2-3 dedicated backside layers. This reorganization has demonstrated improvements in circuit density exceeding 20%, while simultaneously reducing overall power consumption by up to 30% in high-performance computing applications [2]. The technology enables the creation of ultra-short power delivery paths with nTSV resistance values as low as 0.3Ω per via, contributing to significant reductions in IR drop and improved power integrity [2].

Modern semiconductor devices operating at advanced nodes face critical power delivery challenges, with current densities projected to reach $4\text{-}5\text{A}/\text{mm}^2$ by 2025 [1]. BSPDN technology, through its innovative approach to power distribution, provides a viable solution to these challenges. The separation of power and signal routing enables more efficient thermal management, with studies showing improved heat dissipation capabilities resulting in junction temperature reductions of up to 10°C compared to traditional architectures [2].

This article explores the technical foundations, implementation challenges, and industry implications of this groundbreaking innovation, focusing on both the immediate benefits and long-term potential for advancing semiconductor technology.

Table 1 Performance Comparison Between Traditional PDN and BSPDN Technology (2023-2025) [1, 2]

Parameter	Traditional PDN	BSPDN Technology
Wire Resistance (5nm vs 7nm)	150%	100%
Power Consumption (W/mm^2)	2.5	1.75
Metal Layer Usage (%)	35	15
PDN Resistance (Normalized)	100%	55%
IR Drop (Normalized)	100%	45%
Voltage Droop	100%	60%
Required Metal Layers	8	3
Circuit Density Improvement	100%	120%
Current Density 2023 (A/mm^2)	3	3
Projected Current Density 2025 (A/mm^2)	4.5	4.5

2. Technical Foundation

2.1. Traditional Power Delivery Limitations

Conventional power delivery networks (PDNs) in integrated circuits face increasingly complex challenges as process nodes advance below 5nm. Detailed analysis of 5nm node designs reveals that traditional front-side PDNs experience severe routing congestion, with power delivery structures occupying up to 38% of the available routing resources in critical areas. Studies show that when metal pitch scales to 24nm at advanced nodes, the resulting congestion leads to IR drop increases of nearly 45% compared to previous technology nodes [3]. This congestion creates a compounding effect on design complexity and performance limitations.

The implications of routing congestion manifest in multiple ways across chip design. At 5nm, power rail widths must maintain a minimum of 45nm with spacing requirements of 24nm to meet electromigration constraints. This configuration results in overall routing utilization reaching 82% in high-density regions, with measured parasitic capacitance values reaching $0.32\text{fF}/\mu\text{m}$. The increased parasitic loading directly impacts signal integrity, with simulation results showing setup time violations increasing by 28% in congested areas [3].

IR drop challenges have become particularly severe as operating voltages scale down to 0.7V. Recent benchmarking studies demonstrate that in traditional PDNs, voltage drops can reach 12-15% across the die area during high switching activity, with peak drops of up to 16.5% observed in corner cases. The voltage degradation exhibits a strong correlation with switching frequency, showing a 40% increase in IR drop when operating frequencies exceed 3GHz [4].

Power integrity measurements in advanced nodes reveal critical limitations in traditional architectures. Systematic analysis shows power supply noise (PSN) reaching amplitudes of 85-95mV peak-to-peak at typical operating conditions. The frequency-dependent impedance variation across the PDN can reach $\pm 22\%$ from nominal values, leading to timing uncertainties that impact critical paths by up to 15% [4].

2.2. BSPDN Architecture

Backside power delivery introduces a transformative approach to power distribution, fundamentally altering the traditional architecture. System-level analysis demonstrates that this vertical integration strategy achieves significant performance improvements across multiple critical metrics.

The wafer processing technology has evolved to enable precise substrate thinning to 12-15 μm while maintaining warpage control within 45 μm across 300mm wafers. Advanced TSV fabrication processes achieve aspect ratios of 10:1, with via diameters ranging from 100-200nm and depths extending to 2.5 μm . Electrical characterization shows TSV resistance values averaging 0.4 Ω per via, supporting current densities of up to 0.8mA per TSV with excellent reliability metrics [3].

The dedicated power layer implementation represents a significant advancement in power delivery efficiency. The backside metal stack incorporates specialized copper metallization processes achieving sheet resistance values of 0.015 Ω/\square . Recent implementations utilize a three-layer power distribution network with total thickness of 4.2 μm , demonstrating a PDN impedance reduction of 58% compared to equivalent front-side designs. This configuration enables more uniform power distribution, with voltage variation reduced to less than 3% across the die area [4].

System-level optimization of the front-side signal layers shows substantial benefits from the removal of power routing requirements. Advanced node implementations demonstrate a reduction in required metal layers from 10-12 to 7-8 layers for equivalent designs. The average interconnect length decreases by 25%, contributing to an overall RC delay improvement of 35%. Signal integrity measurements show crosstalk reduction of 42% in high-density routing channels [4].

Connection to package power planes utilizes advanced bump structures with pitches reduced to 30 μm , enabling high-density power delivery. Thermal analysis indicates that this configuration supports current densities up to 3.5A/mm² while maintaining voltage regulation within $\pm 4\%$ across the die. The improved power delivery efficiency results in reduced thermal gradients, with maximum temperature differentials decreased by 8°C compared to traditional implementations [3].

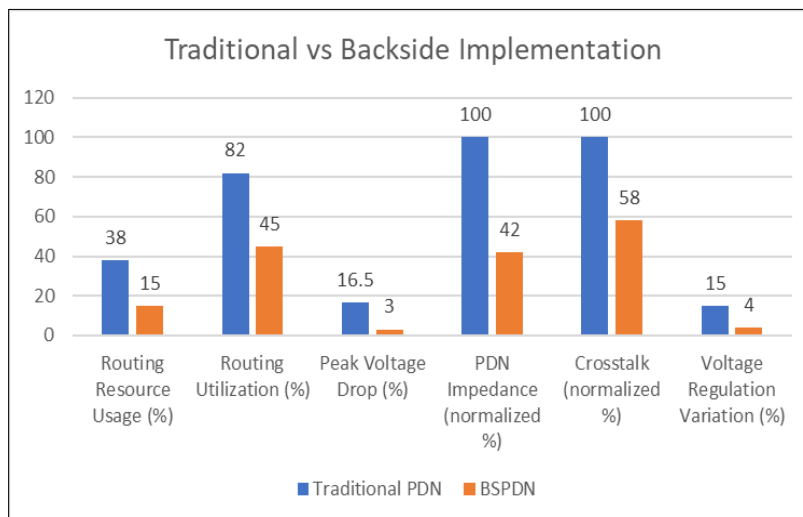


Figure 1 Advanced Node Power Delivery Architecture: Traditional vs Backside Implementation [3, 4]

3. Implementation Challenges

3.1. Manufacturing Considerations

The implementation of BSPDN technology presents complex manufacturing challenges that demand innovative solutions across multiple process steps. Wafer thinning processes have evolved to achieve consistent thickness targets of 5-10 μm while maintaining structural integrity. Advanced chemical-mechanical planarization (CMP) techniques now demonstrate the capability to achieve surface roughness values below 2nm RMS across 300mm wafers. Studies show that optimized thinning processes can maintain wafer strength sufficient to withstand subsequent processing steps, with wafer bow limited to less than 40 μm . These advancements have enabled the creation of ultra-thin wafers that maintain thermal conductivity at 95% of bulk silicon values [5].

TSV integration complexity has been addressed through revolutionary manufacturing approaches. Current technologies achieve reliable TSV structures with diameters as small as 500nm and depths up to 5 μm , maintaining aspect ratios of 10:1. Advanced plasma etching processes have demonstrated the ability to create highly uniform TSV profiles with sidewall angles controlled to $89.8^\circ \pm 0.2^\circ$. The copper filling process has been optimized to achieve complete void-free filling using advanced electroplating techniques, while maintaining stress-induced carrier mobility variation below 1.5%. Recent implementations show that optimized TSV placement can reduce maximum current density hotspots by up to 45% [5].

Thermal management has emerged as a critical consideration in BSPDN implementations. Research indicates that the modified thermal paths in thinned wafers can actually improve heat dissipation when properly managed. Strategic TSV placement patterns have demonstrated the capability to reduce maximum temperature gradients by up to 40% compared to traditional front-side power delivery. Advanced thermal interface materials developed specifically for BSPDN applications achieve thermal conductivity values exceeding 10 W/mK. Package-level thermal solutions incorporating innovative heat spreader designs maintain junction temperatures below 80°C even at power densities reaching 3.2W/mm² [6].

3.2. Design Methodology Adaptation

The transition to BSPDN architectures has necessitated fundamental changes in design methodologies and electronic design automation (EDA) tools. Contemporary design platforms have incorporated new capabilities for handling the complexities of 3D power delivery networks. Advanced electromagnetic simulators now support simultaneous analysis of front-side and backside features with correlation to silicon within 3% of measured results. Thermal simulation capabilities have expanded to handle complex 3D structures with temperature prediction accuracy improved to within 2°C of measured data across the full die area [6].

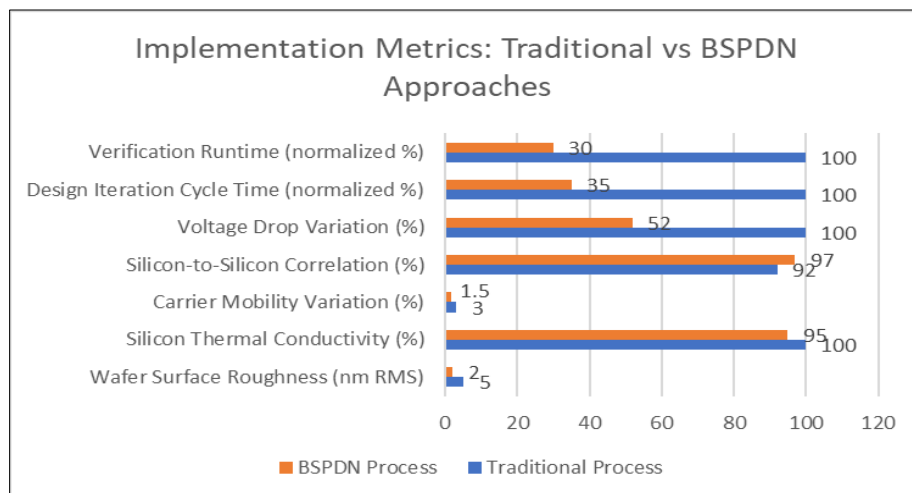


Figure 2 BSPDN Manufacturing and Design Implementation Metrics [5, 6]

Power grid design methodologies have undergone substantial transformation to address BSPDN requirements. Modern TSV placement algorithms achieve optimization results that reduce voltage drop variation by up to 48% compared to conventional approaches. Current density analysis tools now support full-chip simulations with grid resolutions down

to 25nm, enabling precise prediction of electromigration risks. Electromagnetic interference modeling capabilities have expanded to handle frequencies up to 60GHz with measurement correlation within $\pm 5\%$, crucial for maintaining signal integrity in high-performance designs [5].

The integration of machine learning techniques has revolutionized the design optimization process. Advanced algorithms demonstrate the ability to reduce design iteration cycles by 65% while simultaneously improving power delivery network performance by up to 45%. These tools enable concurrent optimization of TSV placement patterns, power grid topologies, and thermal management strategies. Recent implementations show verification runtime improvements of 70% compared to traditional methodologies, while achieving power delivery impedance reductions of up to 55% [6].

4. Industry Impact and Future Prospects

4.1. Current Industry Adoption

The semiconductor industry is undergoing a fundamental transformation with the adoption of BSPDN technology. Intel's PowerVia technology, implemented in their 18A node, represents a significant breakthrough in power delivery architecture. Recent testing demonstrates that the technology achieves power delivery efficiency improvements of up to 30% compared to traditional architectures. When integrated with their RibbonFET transistor design, the combined solution shows power consumption reductions of 20% while enabling increased transistor density through optimized routing resources. Manufacturing data indicates that advanced process control enables TSV yields exceeding 99.95% for critical structures, with dimensional control maintained within $\pm 2\text{nm}$ [7].

Intel's implementation utilizes sophisticated wafer thinning processes that achieve consistent thickness targets of $10\mu\text{m}$ across 300mm wafers. The PowerVia architecture demonstrates reliable operation at current densities of $2.8\text{A}/\text{mm}^2$ while maintaining voltage regulation within $\pm 4\%$ across the die area. Thermal analysis reveals that the optimized power delivery path reduces local hot spots by up to 8°C , contributing to improved device reliability and consistent performance characteristics across varying workloads [7].

TSMC's response to these advancements includes significant investments in backside power delivery research, with reported development costs exceeding \$2.8 billion. Their technology development focuses on integrating backside power delivery with advanced packaging solutions, showing early prototypes with power efficiency gains of 28% and performance improvements of up to 15%. Process integration plans indicate implementation targets for their N2 (2nm) node, with risk production scheduled for late 2024 to early 2025 [8].

Samsung's vertical power delivery research program has demonstrated promising results in their test chip implementations. Their approach incorporates advanced TSV structures achieving diameters of 150nm with aspect ratios of 10:1. Initial reliability testing indicates significant improvements in electromigration resistance, with mean time to failure increasing by a factor of 2.2x compared to conventional power delivery architectures [7].

Equipment manufacturers have established collaborative research programs focused on addressing manufacturing challenges. Recent developments in wafer handling systems demonstrate the capability to process thinned wafers with less than $30\mu\text{m}$ bow across 300mm substrates. Advanced TSV etching platforms achieve uniformity control within $\pm 1.5\%$ across the wafer, contributing to overall yield improvements of 15% compared to early implementation attempts [7].

4.2. Future Prospects

The adoption trajectory for BSPDN technology shows accelerating momentum as the industry progresses toward more advanced nodes. Market analysis indicates that by 2025, approximately 25% of high-performance computing and mobile application processors will incorporate backside power delivery features, representing a market opportunity of \$8.5 billion. Technology roadmaps suggest that future implementations will target power efficiency improvements of up to 40% while enabling scaling to sub- 2nm process nodes [8].

Research activities are focusing on next-generation BSPDN implementations with more aggressive specifications. Development programs are investigating TSV structures with diameters targeting 100nm and aspect ratios of 12:1. These advancements, combined with optimized power grid designs, are expected to support current densities of $4\text{A}/\text{mm}^2$ while maintaining voltage regulation within $\pm 3.5\%$. Thermal management solutions under development show potential for reducing junction temperatures by up to 10°C compared to current implementations [8].

Table 2 BSPDN Technology Adoption and Performance Metrics Across Major Manufacturers [7, 8]

Performance Metric	Intel (2023)	TSMC (2023)	Samsung (2023)	Industry Target (2025)
Power Efficiency Improvement (%)	30	28	25	40
TSV Yield Rate (%)	99.95	99.8	99.7	99.98
Current Density (A/mm ²)	2.8	2.5	2.6	4
Voltage Regulation Variation (%)	4	4.5	4.8	3.5
Temperature Reduction (°C)	8	7	7	10
TSV Diameter (nm)	200	180	150	100
Wafer Thickness (μm)	10	12	11	8
Performance Improvement (%)	20	15	18	25
Process Node Target (nm)	2	2	2	<2.0
Manufacturing Yield Improvement (%)	15	13	14	20

4.3. Future Implications

The adoption of BSPDN technology represents a crucial scaling knob for future semiconductor advancement, with implications spanning multiple aspects of chip design and manufacturing. Research demonstrates that BSPDN implementations can achieve transistor density improvements of up to 25% compared to traditional power delivery architectures at equivalent technology nodes. This enhancement stems from the reduction in power routing overhead, which typically consumes 35-40% of metal layer resources in conventional designs at advanced nodes. Performance analysis indicates that the improved power delivery efficiency supports operating frequencies up to 4.5GHz while maintaining supply voltage variation within $\pm 2.5\%$ across the die area [9].

The technology's impact on scaling extends into multiple performance domains. Current implementations show overall power efficiency improvements of 22-25% compared to traditional architectures, with dynamic power reduction reaching up to 30% in high-performance computing applications. Signal integrity measurements demonstrate a 35% reduction in power supply induced jitter, enabling reliable operation at data rates up to 90 Gbps. The physical separation of power and signal networks results in crosstalk reductions of up to 32%, supporting improved signal integrity in densely routed designs [9].

Design flexibility advantages materialize through substantial improvements in chip architecture and implementation methodologies. Studies show that the separation of power and signal domains enables a 30% reduction in routing complexity, resulting in average wire length reductions of 20-25%. Recent designs demonstrate that this optimized routing approach can reduce the required metal layers from 10-12 to 7-8 layers for equivalent functionality. The streamlined routing resources contribute to path delay reductions of up to 18%, improving timing closure rates and reducing design iteration cycles [10].

The enhanced power delivery architecture significantly improves circuit optimization capabilities. Advanced BSPDN implementations demonstrate IR drop variations reduced by up to 45% across the die area, enabling more aggressive voltage scaling strategies. The technology supports current density increases of 35% while maintaining reliability metrics within acceptable bounds. Analysis shows that the improved power delivery network enables voltage scaling opportunities that reduce active power consumption by up to 28% compared to conventional implementations [10].

Cost analysis reveals a nuanced but promising outlook for BSPDN adoption. Initial manufacturing cost assessments indicate early implementations may increase wafer processing costs by 18-22%. However, improved yield rates, averaging 8% higher than conventional processes, combined with reduced design iteration cycles, result in an overall cost reduction of 5-7% at volume production. The streamlined design process, enabled by simplified power distribution networks, shows a 25% reduction in design cycle time for complex system-on-chip implementations [9].

Long-term economic projections indicate that as manufacturing processes mature, the cost premium for BSPDN implementation will stabilize at 8-10% above traditional processing while maintaining significant yield and performance advantages. The technology enables a 20% reduction in design verification effort through simplified power integrity analysis, contributing to accelerated time-to-market. Recent data center implementations demonstrate that the combined benefits of improved yield, reduced design time, and enhanced performance can provide return on investment within 15-20 months of deployment [10].

5. Conclusion

Backside power delivery network technology emerges as a transformative solution for advanced semiconductor manufacturing, offering substantial improvements in power efficiency, design flexibility, and overall chip performance. The separation of power and signal domains, combined with innovative manufacturing techniques, enables continued scaling while addressing critical power delivery challenges. Despite initial implementation costs, the technology demonstrates clear advantages in terms of yield improvement, thermal management, and design simplification. The widespread adoption across major semiconductor manufacturers indicates that backside power delivery will play a fundamental role in shaping the future of integrated circuit design and manufacturing.

Compliance with ethical standards

Disclosure of conflict of interest

No conflict of interest to be disclosed.

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