



Effects of environmental and safety factors on productivity of RMG industry in Bangladesh: A survey-based approach

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Abstract

The Ready-Made Garments (RMG) industry is the only multi-billion-dollar manufacturing and export earning sector in Bangladesh. This industry contributes 83% of the country's total export earnings, which was 18% of total GDP in 2016. Productivity, which reflects the efficiency and effectiveness of an organization in transforming its inputs into outputs, is very crucial for this industry. Since most of the RMG workers have little and sometimes no formal education, productivity factors associated with environmental and safety factors gain less attention. This study focuses on assessing and quantifying the effects and relationship of Ergonomics, Health Safety & Environment (HSE), and Occupational Health & Safety (OHS) on workers' productivity in the selected RMG factories. A structural questionnaire has been used for data collection. Expected outcomes of this study are (i) Ranking of the factors by their contributions to the productivity, (ii) Individual effect of the factors on productivity, and (iii) the relationships among the factors and the productivity of RMG industry in Bangladesh. These outcomes will be helpful to concern policymaker and factory owners about the importance of Ergonomics, HSE, and OHS and to provide a sustainable safety environment to the workers for improving productivity

Keywords: Ready-Made Garments; Productivity; Safety; Ergonomics

1. Introduction

For the first time in history, the total export of Bangladesh has crossed the USD 30.18 billion mark. For the last three decades, Bangladesh has been the world's second-largest exporter of ready-made clothing items exporting to over 132 countries worldwide. From 2010 to 2015, it is estimated to double and almost triple by 2022. The RMG industry produced US\$ 28.14 billion in the financial year 2016-2017, which accounted for 80.7% of total export earnings and 12.36% of GDP; the industry also adopted green manufacturing practices (Hossain et al., 2017). The RMG sector provides about 4.4 million people with direct employment, 80% of whom are women. About 20 million people depend on this sector, directly and indirectly.

To comprehend how successful a company is in its process of creating wealth, it is vital to understand the idea of productivity. Productivity can be expressed as the ratio of output to inputs used in the process of production, i.e., output per input unit. (Diewert et al., 1992) offers a concise definition of productivity as the efficiency of the inputs used to

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generate outputs. A significant aspect of productivity improvement is the growth of labor productivity, which is characterized as the number of goods and services produced by a worker in a given period of time (Al-Saleh et al., 1995).

Improving worker productivity is a major concern of industry, especially in developing countries. In order to discuss the importance of labor productivity in the context of industries in Bangladesh, it should be noted that the productivity of garment labor per hour in Bangladesh is still lower than its rivals in average output, except for Cambodia, according to the latest data. Bangladesh, being the second-largest garment exporter, is also the second-lowest in terms of productivity, which, according to the data, is valued at \$3.4. On the other hand, the largest garment exporter China's per hour productivity is calculated at \$11.1. The labor productivity gap between Bangladesh and China is 69 percent.

Early researchers and writers found a limited number of factors that had the most significant impact on the workforce's performance. Taylor found that four fundamental principles could be used to dramatically improve the efficiency of the workforce (Taylor et al., 1998). Taylor's principles advised managers to systematically design jobs, scientific selection, and training of the workers, close cooperation with the workers, and divide the work and responsibility equally between the worker and management (Birnbaum & Somers, 2023). Neglecting the ergonomic values provides the workplace with inefficiency and discomfort. An ergonomically deficient workplace can cause physical and emotional stress, low productivity, and poor work performance (Ayoub et al., 1990b).

According to Taiwo, A. S. (2010), about 86% of productivity problems reside in the work environment of organizations. Poor environmental conditions can cause inefficient worker productivity. Environmental factors like lighting, noise level, proper temperature conditions, and humidity have significant influences on worker productivity (sarode et al., 2012) (Li x et al., 2016).

Building an understanding of ergonomics as work culture is the first step towards improving RMG efficiency, comfort, health and safety, and increasing injury, illness, and the probability of errors (El-Tahan et al., 2014).

According to Alam & Azim, 2018, workplace conditions most significant effect on employee productivity and OSH management system & training neither positively or negatively affect on employee productivity in RMG sector in Bangladesh.

As seen from the above literature, the RMG in Bangladesh has the potential to meet the growing annual demand of Bangladesh. Also, this sector has an opportunity to enhance the global market share and earn more export revenues. However, productivity barriers in RMG industries are hampering their growth. To improve productivity, proper identification of the factors affecting the productivity of RMG industries in Bangladesh is of great importance. Besides, a systematic study identifying appropriate and significant factors affecting the productivity of RMG industries in Bangladesh is lacking. This article, therefore, aims to identify the significant factors and their relationship with/ effect on the productivity of RMG industries in Bangladesh. This study focuses on:

- Identifying environmental, ergonomic and safety factors critical to the productivity of the RMG industries in Bangladesh;
- Ranking the factors by their contributions to the productivity of the RMG industries in Bangladesh;
- Reducing observed factors into highly predictive productivity determinants of the RMG industries in Bangladesh;
- Correlation among the previously identified significant factors and the productivity of the cement industries in Bangladesh.

2. Methodology

2.1. Questionnaire Construction

Based on the critical factors reported in the relevant published literature, a structured questionnaire was prepared and later modified using experts' opinions from adroit managerial personnel and academic expert. There were two parts in the questionnaire. The first part included demographic variables like age, job responsibility, and length of service of the respondents. The second part included the factors affecting the productivity of the RMG industry in Bangladesh. A set of 30 factors was determined. As can be seen in Table 1, a set of 35 factors was determined under three broad categories, namely Work-place environmental factors, ergonomic factors, and safety factors. To rank the importance and impact of the productivity factors, a 5-point Likert scale was used and labeled as 1= very low, 2= low, 3= average, 4= high, and 5=

very high. Moreover, in this study, Cronbach's alpha was used to measure the internal consistency of the questionnaire utilized.

Their voluntary nature of participation in this study and confidentiality of responses was assured with an introductory letter. The questionnaires were sent randomly to the participants either directly or by email. The completed questionnaires collected by the authors were in sealed. The respondents filled up the questionnaires at their workplaces. They were instructed not to consider the answers too long but always stick with the first spontaneous answer that came to their mind.

Table 1 Critical Productivity Determinants Obtained from Literature Review

Category	Productivity Determinants	Source
Work-place environmental factors	Noise level Presence of dust particle Temperature condition Presence of toxic substances at workplace Proper lighting Humidity level Proper ventilation Cleanliness of the work area Vibration Radiation Air quality hazardous wastes Congested work area	Vandyck & Fianu, 2012 Samaddar, 2016 Imran Bin Hussain, 2018 Ahmad, et. Al., 2013 Jafari & Singh, 2017 Somanathan et. al., 2015 Samaranayake et al., 2013 Rahmi et al., 2019 Zaman et al., 2018 Joarder & Sultana, 2019 Le & Ren 2022 Qian et al., 2021 Dabirian et al., 2023
Ergonomic factors	Ergonomic design of hand tools Ergonomic design of the workstation Proper work height Proper man-machine system design improper workplace design poorly designed task Improper machine design	Generalis & Mylonakis, 2007 Larson, 1998 Karakolis & Callaghan, 2014 El-Tahan & El-Nasr, 2014 Fahim et al., 2023 Shikdar et al., 1993 Laoha et al., 2021
Health and Safety policies/factors	Safety training Availability of medical facilities Availability of lavatories and washing facilities Availability of safe drinking water Facilities for rest and to eat meal Availability and uses of Personal Protective Equipment (PPE) Availability and good understanding of safety sign Established health and safety policies Periodic hazard identification and elimination Physical health of workers Accident and near-miss investigation Provision of Organizational Health and Safety (OHS) committee	Al-Dabbagh et al., 2018 Zaman et al., 2018 Sommer et al., 2016 Samaddar, 2016 Uddin, 2015 Padmini & Venmathi, 2012 Kaminski, 2001 Samaddar, 2016 Rahman & Ehasan, 2017 Alam & Alias, 2016 Ahmed & Hossain, 2009 Alam & Azim, 2018 Grimani et al., 2019 Shikdar & Sawaqed, 2003 Sharif et al., 2015

	Provision of Environment Health and Safety (EHS) officer on site Following safety precaution while working Safe operating procedure	Vaughn et al., 2004 Leitão et al., 2019 Hameed et al., 2021; Paul et al., 2023
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2.2. Data Collection

Data were collected using the semi-structured questionnaire from eighteen different RMG industries. The respondents were from a wide occupational range engaged in productivity measurements and improvement of the RMG industries in Bangladesh. They were of general manager, engineers (production, maintenance, electrical, mechanical) and other middle managers. A total of 350 survey questionnaires were distributed. Of the 218 returned questionnaires, 202 were usable. The response rate was approximately 62.2%. These 202 useable questionnaires were used to analyze the data.

2.3. Data Analysis

After data collection, the attributes in terms of their criticality as perceived by the respondents were first ranked. In this study, before ranking, the relative importance of productivity determinants was quantified using the relative importance index (RII) method and a total of 15 factors were ranked in ascending order. While ranking the attributes, a RII value of 0.5 was taken as a cut off point. The following equation calculated RII:

$$RII = \Sigma W / (A * N)$$

Where

W Weight is given to each factor by the respondents

A Highest weight

N Total number of respondents

Principal components analysis (PCA) was then performed to reduce factors into highly predictive productivity determinants. In this study, components with eigenvalues of 1.00 or higher are considered worth analyzing. The components with small or negative eigenvalue were omitted due to having the lowest variance (Tabachnick and Fidell, 1996). For ease of interpretability, a suitable label was also reassigned to each of the identified principal components.

Finally, a regression equation was developed to demonstrate the causal relationship between the identified principal factors and productivity. All analysis was performed by SPSS 25.0.

3. Results and Discussions

3.1. Reliability Test

Data analysis was started with testing the validity and reliability of the questionnaire in terms of internal consistency. In this study, to test internal consistency, Cronbach's alpha (α) was used (Teerajetgul et al., 2009). The scale's reliability was determined through a sample of 202 respondents. Each of them answered 31 questions. The overall value of Cronbach's alpha (α) was 0.724, and hence, data can be analyzed further to conclude the results (Mehboob et al., 2011).

3.2. Demographics Characteristics

From the Table 2 shows the summary statistics of the demographic characteristics of the respondents, it is found that job categories of the respondents were distributed as engineering (37.9%), administrative (19%), production (15.7%), human resource (14.8), and finance (12.6%). Of 202 respondents, more than two-thirds (65.9%) were identified as early middle age (31-40 years), 15.2% as a young adult (24-30 years), and 18.9% as late middle age (41-50 years). Moreover, 74.3% of the respondents had at least five years of work experience in cement industries, while 25.7% of them were working for less than five years at the time of the study.

Table 2 Demographic characteristics of the respondents

Demographic variable	Category	%
Job category	Administrative	19.0
	Engineering	37.9
	Finance	12.6
	Human resource	14.8
	Production	15.7
Age group	24 – 30 yrs.	15.2
	31 – 35 yrs.	48.1
	36 – 40 yrs.	17.8
	41 – 50 yrs.	13.9
	Over 50 yrs.	5.0
	1 – 4 yrs.	25.7
Length of service	5 – 10 yrs.	39.4
	10 – 14 yrs.	13.9
	Over 15 yrs.	21.0

3.3. Ranking of Factors

In this study, all the identified productivity determinants were ranked using the RII method, and a total of 15 factors of productivity was sorted in descending order of RII, as can be seen in Table 3. From the table, it is evident that top seven productivity determinants were effective use of lighting (0.882653), humidity (0.854545), proper man-machine system design (0.853266), and temperature condition (0.852525) followed by noise level (0.832323), physical health of workers (0.827551) and design of workstation (0.824121). Besides, availability of medical facilities (0.754545), availability and good understanding of safety sign (0.727273), provision of Environment Health and Safety (EHS) officer on site (0.642857), availability and uses PPE (0.630303), provision of Organizational Health and Safety (OHS) (0.626531), established health and safety policies (0.619388), ergonomic design of hand tools(0.560804) and inappropriate work height (0.524623) were found to be the bottom eight-factor affecting the productivity of the RMG industries as perceived by the respondents.

Table 3 Ranking of productivity determinants of RMG industries

Factors	Mean (SD)	RII	Rank
Lighting	4.41(.796)	0.882653	1
Humidity	4.27(.865)	0.854545	2
Proper man-machine system design	4.27(.849)	0.853266	3
Temperature condition	4.26(.813)	0.852525	4
Noise level	4.16(.892)	0.832323	5
Physical health of workers	4.14(.937)	0.827551	6
Design of workstation	4.12(.891)	0.824121	7
Availability of medical facilities	3.77(1.124)	0.754545	8
Availability and good understanding of safety sign	3.64(1.099)	0.727273	9
Provision of Environment Health and Safety (EHS) officer on site	3.21(1.084)	0.642857	10

Availability and uses PPE	3.15(1.139)	0.630303	11
Provision of Organizational Health and Safety (OHS)	1.13(1.138)	0.626531	12
Established health and safety policies	3.10(1.315)	0.619388	13
Ergonomic design of hand tools	2.80(1.062)	0.560804	14
Inappropriate work height	2.62(1.065)	0.524623	15

3.4. Principal Component Analysis

Principal component analysis (PCA) – a descriptive, statistical approach to data transformation – reduces a large set of variables to a small set called principal components (PCs) while retaining most of the information in the large set (Jolliffe, 2011). The ranking of the PCs in order of their importance is designated by the eigenvalues associated with the vector for each PC. In this study, PCA was, therefore, performed to reduce factors into highly predictive productivity determinants of the RMG industries, and only components with eigenvalues of 1.00 or higher were considered worth analyzing.

Table 4 Retained principal components for productivity of RMG industries

	Eigen value	% of variance	Factors	Factor loading
PC1	3.192	21.283	Temperature condition	0.862
			Humidity	0.811
			Proper lighting	0.781
			Noise level	0.753
PC2	1.513	10.084	Proper man-machine system design	0.783
			Design of workstation	0.684
			Ergonomic design of hand-tools	0.481
PC3	1.300	8.668	Provision of Organizational Health and Safety (OHS)	0.641
			Provision of Environment Health and Safety (EHS) officer on site	0.639
			Established health and safety policies	0.620
PC4	1.186	7.908	Availability and uses PPE	0.756
			Availability of medical facilities	0.609
			Availability and good understanding of safety sign	0.180

As shown in Table 4, four principal components – also termed as highly predictive components – were retained in PCA for this productivity determinants analysis. Together these four principal components accounted for 47.94% of the variation in the original thirty-five variables included in this analysis. The first principal component (PC1) was heavily loaded on temperature condition, humidity, proper lighting, and noise level. The second component (PC2) was loaded heavily on proper man-machine system design, design of workstation and ergonomic design of hand-tools. The third component (PC3) was loaded on the provision of Organizational Health and Safety (OHS), provision of Environment Health and Safety (EHS) officer on site, and established health and safety policies. Finally, the fourth component (PC4) was loaded on availability and uses PPE, availability of medical facilities and availability, and a good understanding of safety signs. For ease of interpretability, these principal components were termed as "Work-place environmental condition" (PC1), "Ergonomic condition" (PC2), "Safety arrangement and policy" (PC3), and "Provision of safety equipment and facilities" (PC4). However, it should be noted that these do not represent any categories; instead, they show the dominant indicators that define each of the four retained principal components and hence, the four distinct indicators of productivity of RMG industries in Bangladesh.

3.5. Pearson correlation

Table 5 Pearson correlation for all identified principle components with worker productivity

Principle components	Worker productivity	Sig.
PC1 (Work-place environmental condition)	0.874**	0.000
PC2 (Ergonomic condition)	0.794**	0.000
PC3 (Safety arrangement and policy)	0.754**	0.010
PC4 (Provision of safety equipment and facilities)	0.239*	0.030

** . Correlation in significant at the 0.01 level (2-tailed)

Table 5 shows Pearson correlation for all identified components with worker productivity. This analysis indicates that all Principle components- Work-place environmental condition, Ergonomic condition, Safety arrangement and policy, Provision of safety equipment, and facilities has a significant positive correlation with Worker productivity. Among all principle components, Work-place environmental condition has a most positive correlation with worker productivity (0.874**) and then followed by Ergonomic condition (0.794**), Safety arrangement and policy (0.754**) and then Provision of safety equipment and facilities (0.239*) has least correlation with worker productivity.

3.6. Recommendation

Work-place environmental condition (PC1)-composed of four factors, namely temperature condition, humidity, proper lighting, and noise level, is a very crucial factor affecting worker productivity, which is responsible for 21.283% of the variation in the original thirty-five variables included in this analysis. Table 4 also shows that Work-place environmental condition (PC1) has a high and positive significant correlation to worker productivity [$r=0.874^{**}$]. Clements- (Croome et al., 2000) suggested that worker productivity could be improved by 4 to 10% by improving Work-place environmental conditions.

El-Zeiny, R. M. A. (2012) identified that workplace interior design, Proper man-machine system design, Ergonomic design of hand-tools could make a difference in worker performance, and consequently have a positive impact on the corporations' productivity.

Ashraf A. Shikdar (2003) shows that 54% of companies reported a hot environment, and 28% reported noisy (.85 dBA) conditions, which reduce worker productivity. Chowdhury. S. (2015) recommended that the comfort temperature range for the worker should be 24 -28 degrees Celsius and moderate temperature range should be 28 -32 degrees Celsius where humidity % less than 65 and mean airspeed 0.6 m/s for maximum worker productivity. Above 37 degrees Celsius, heat becomes a definite hazard if it is not maintained the body's required temperature of 37 degrees Celsius (Brooks et al., 1996). Talukdar, M. K. (2001) recommended that the maximum noise level could be 80 dBA for maximum worker productivity.

Ergonomic condition (PC2)-composed of three factors, namely Proper man-machine system design, Design of workstation, and Ergonomic design of hand-tools, is a second crucial factor affecting on worker productivity which is responsible for 10.084 % of the variation in the original thirty-five variables included in this analysis. Table 5 also shows that Ergonomic condition (PC2) has positively significant correlation to worker productivity [$r=0.794^{**}$]. Jan Dula, R.B., and oth M ers, (2012) showed that whenever proper ergonomic condition does not play a role in system design, it could be lead to sub-optimal systems with quality deficits, reduced efficiency, illness, dissatisfaction, etc. whenever ergonomics can provide solutions to these problems.

Safety arrangement and policy (PC3)-composed of three factors namely Provision of Organizational Health and Safety (OHS), Provision of Environment Health and Safety (EHS) officer on site and Established health and safety policies is third crucial factor affecting on worker productivity which is responsible for 8.668 % of the variation in the original thirty-five variables included in this analysis. Table 4 also shows that Safety arrangement and policy (PC3) have a positive significant correlation to worker productivity [$r=0.754^{**}$]. Mudavanhu et al., (2014) concluded that Provision of Organizational Health and Safety (OHS), Provision of Environment Health and Safety (EHS) officer on site has a significant effect on worker productivity. They also concluded that established health and safety policies might improve productivity, quality, and minimize production costs. Besides, policymakers should develop a cost-effective, simple, and easy to use regulatory OSH and EHS framework for managers to implement . Ahmed et al., 2019 also said that safety arrangement and policy has a significant influence on worker performance.

Finally Provision of safety equipment and facilities (PC4)-composed of three factors namely Availability and uses PPE, Availability of medical facilities and Availability and good understanding of safety sign is fourth and least significant factor affecting on worker productivity which is responsible for 7.908 % of the variation in the original thirty-five variables included in this analysis and it has positively significant correlation to the worker productivity [$r=0.693^{**}$]. Saha et al., (2015) and Ahmed et al., (2019) identified that provision of different safety equipment and facilities has a significant influence on worker productivity in RMG sector. Increasing the provision of safety equipment and facilities improves worker performance.

4. Conclusion

The Ready-Made Garments (RMG) industry is the only multi-billion-dollar manufacturing and export earning industry in Bangladesh. In order to improve productivity, we identified the factors that have a significant impact on the productivity of the RMG industry in Bangladesh. According to Relative importance index (RII) lighting, humidity, Proper man-machine system design, temperature condition, noise level are the top five factors that mostly affected the productivity of the RMG industry in Bangladesh. Besides, principal components analysis reveals four critical factors, namely Work-place environmental condition, Ergonomic condition, Safety arrangement and policy, and Provision of safety equipment and facilities. Further, a correlation among principle components and worker productivity depicts that Work-place environmental condition has a highly positive significant effect on worker productivity in the RMG sector in Bangladesh.

4.1. Limitations of the research

- In this study, only three evaluation criteria and 30 productivity determinant factors were considered for evaluation.
- Feedbacks were collected from visiting 18 garments. It might not reveal the real picture of the whole RMG sector scenario of Bangladesh.
- The quantitative relationships among the factors and the productivity were not determined.
- The limitations can provide a new way for future research.

Compliance with ethical standards

Disclosure of conflict of interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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